



## HOUSING IS THE FOUNDATION FOR WHOLENESS

Join us every quarter to learn about, discuss  
and take action on the crisis of homelessness

HEAR IMPORTANT UPDATES, LEARN ABOUT RESOURCES  
AND WORK TOGETHER TO HELP END HOMELESSNESS!

This is a CALL TO ACTION for attendees representing every faith community, the faith leader and/or their appointed representative, as well as anyone who is interested in helping to end homelessness.

AM convenes these meetings in partnership with other Pierce County homeless and housing service providers; our goal is to create an energizing space for people of faith and good will to gather regularly to take action to help end homelessness in our community.

Please plan to attend!

**Thursday, December 13, 2018**  
**5:00-7:00 pm**

**Shiloh Baptist Church**  
**1211 S. I Street**  
**Tacoma, WA 98405**